



(19)

(11) Publication number: 2000100450 A

Generated Document.

PATENT ABSTRACTS OF JAPAN

(21) Application number: 10266206

(51) Int'l. Cl.: H01M 6/42 H01M 2/14

(22) Application date: 21.09.98

(30) Priority:

(43) Date of application publication: 07.04.00

(84) Designated contracting states:

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(54) LAYERED DRY BATTERY**(57) Abstract:**

PROBLEM TO BE SOLVED: To provide a layered dry battery excellent in shelf life and leakage resistance by forming a wax layer around a cell stack stacked with multiple unit cells, and enveloping the outside with a heat shrinkable resin tube to improve the sealing of the cell stack.

SOLUTION: Multiple unit cells 5 are stacked, a carbon-tin plate coupled positive electrode current collector 6 is installed on the uppermost unit cell 5 to form a stack, a wax layer 7 is formed around the stack, and the outside is enveloped with a heat shrinkable resin tube 8 to form a layered dry battery. An elastic seal member 9 is inserted at least into the gap between the upper opening section of the heat shrinkable resin tube 8 and snap terminals 10 combined with a positive and a negative electrode terminals.

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